



# SHIELDskin XTREME™

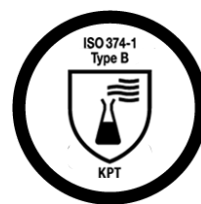
A REVOLUTION IN GLOVE TECHNOLOGY

## Sterile

BIO  
CONTAMINATION CONTROL

# SHIELDskin XTREME™

## Sterile ORANGE NITRILE™ 300 DI





Sterile

Bio contamination control

DI

Basic contamination control

- ⇒ Powder-free single DI washed hand-specific standard length (300 mm / 11.8") sterile nitrile/neoprene cleanroom gloves.
- ⇒ Personal Protective Equipment Category III (PPE - Complex Design) according to Regulation (EU) 2016/425.
- ⇒ Fully compliant to the latest PPE Protective gloves EU norms against chemicals, micro-organisms and viruses.

DESCRIPTION	
Formulation	Nitrile and neoprene synthetic rubber ( <i>acrylonitrile butadiene and polychloroprene</i> ).
Design	Orange, hand-specific, beaded cuff, textured palm and fingers.
Packaging	1 pair per PE peel pouch - 20 pouches per double sealed PE bag - 10 double sealed PE bags per tied carton liner - 1 tied carton liner per carton = 200 pairs.

SIZES	5.5	6.0	6.5	7.0	7.5	8.0	8.5	9	10
Codes	69 6551	69 6552	69 6553	69 6554	69 6555	69 6556	69 6557	69 6558	69 6559

STANDARDS	
CE/UKCA registration	PPE Category III (Complex Design) - Regulation (EU) 2016/425. CE Notified Body No 0598: SGS Fimko Oy, Helsinki - FINLAND. UKCA Notified Body No 0120: SGS United Kingdom Ltd, Ellesmere port - UNITED-KINGDOM.
EU PPE norms	ISO 21420:2020+A1:2022, ISO 374-1:2016+A1:2018, ISO 374-2:2019, ISO 374-4:2019, ISO 374-5:2016, EN 16523-1:2015+A1:2018 and ISO 16604:2004 Procedure B.
EU MDR norms <sup>1</sup>	EN 455-1:2020, EN 455-2:2015, EN 455-3:2015 and EN 455-4:2009.
USA standards	ASTM D3767-03 (2020), ASTM D573-04 (2019), ASTM D412-16, ASTM D6978-05 (2019) and IEST-RP-CC005.4 (2013).
Other standards	ISO 11137-2:2015, ISO 10993-10:2021.

<sup>1</sup>With reference to Regulation (EU) 2017/745 for Medical Devices

QUALITY	
Quality assurance	Production management in accordance with ISO 9001:2015 and ISO 13485:2016. Environmental management systems in accordance with ISO 14001:2015.
Technology	uniSHIELD™ single-walled protection to offer an ideal compromise between comfort and protection. Compatible with sterile processing environments due to paperless packaging and multiple post leaching of gloves (single washed in deionised water).

DOCUMENTATION	
Declaration of conformity	These documents can be freely downloaded from the product page on our website: <a href="http://www.shieldscientific.com">www.shieldscientific.com</a> .  For easy access, scan the QR code.  To access CoC and Col, you need to be registered.  Please contact us at <a href="mailto:info@shieldscientific.com">info@shieldscientific.com</a> or call your SHIELD Scientific representative.
EU type examination certificate	
User's instructions	
Certificate of conformance	
Certificate of irradiation	



# PHYSICAL PROPERTIES



NOMINAL THICKNESS	mm <sup>2</sup>	mil	Norm
⇒ Finger	0.15	5.9	ASTM D3767-03 (2020)
⇒ Palm	0.14	5.5	
⇒ Cuff	0.09	3.5	

<sup>2</sup> Thickness (+/- 0.03 mm)

LENGTH	Minimum	Typical	Norm
⇒ From middle finger tip to edge of cuff	≥ 300 mm / 11.8"	305 mm / 12.0"	ISO 21420:2020+A1:2022

STRENGTH PROPERTIES	Force at break (spec.)		Ultimate elongation (spec.)	Force at break (typical)	Norm
⇒ Before aging	≥ 6.0N	14 MPa	≥ 500%	12.0N	EN 455-2:2015 ASTM D573-04 (2019) & ASTM D412-16
⇒ After aging	≥ 6.0N	14 MPa	≥ 400%	11.0N	

FREEDOM FROM HOLES	Performance	Norm
⇒ Acceptable Quality Level (AQL)	< 0.65 <sup>3</sup> - Level 3	ISO 374-2:2019

<sup>3</sup> AQL as defined per ISO 2859-1:1999 for sampling by attributes.

RISKS	Description	Norm
Micro-organisms	1000 ml water test. Performance level 3, AQL < 0.65 (inspection level G1).	ISO 374-2:2019
Viruses	Viral penetration test using Phi-X174 bacteriophage according to ISO 16604:2004 Procedure B.	ISO 374-5:2016
Chemicals	<u>Performance</u> : Type B (KPT). <u>Permeation</u> : Extensively tested. Online chemical resistance guide on <a href="http://www.shieldscientific.com">www.shieldscientific.com</a> . <u>Degradation</u> : Tested for determination of resistance to degradation by chemicals.	ISO 374-1:2016+A1:2018 EN 16523-1:2015+A1:2018  ISO 374-4:2019
Cytotoxic	Tested for permeation to potentially hazardous cancer chemotherapy drugs under conditions of continuous contact.	ASTM D6978-05 (2019)

# CLEANLINESS PROPERTIES

PARTICLES	Specification	Typical value	Test method
Particles/cm <sup>2</sup> ≥ 0.5µm	< 3,000 particles (spec.)	1,000 particles	IEST-RP-CC005.4

EXTRACTABLES (ION)	Specification (µg/cm <sup>2</sup> )	Typical value (µg/cm <sup>2</sup> )	Test method
Ammonium (NH <sub>4</sub> )	0.050	0.015	IEST-RP-CC005.4
Bromide (Br)	0.030	< 0.008	
Calcium (Ca)	0.500	0.300	
Chloride (Cl)	0.400	0.100	
Fluoride (F)	0.010	< 0.008	
Magnesium (Mg)	0.010	< 0.008	
Nitrate (NO <sub>3</sub> )	0.200	0.090	
Nitrite (NO <sub>2</sub> )	0.050	< 0.008	
Phosphate (PO <sub>4</sub> )	0.050	< 0.008	
Potassium (K)	0.050	0.020	
Sodium (Na)	0.050	0.008	
Sulphate (SO <sub>4</sub> )	0.050	0.008	

EXTRA TESTS	Description	Test method
Sterility	Terminally sterilized by gamma irradiation to Sterility Assurance Level (SAL) of 10 <sup>-6</sup> (ISO 11137-2:2015).	
Endotoxins	Low Endotoxin content at < 20 EU/pair demonstrated by Limulus Amoebocyte Lysate (LAL) kinetic turbidimetric test.	EN 455-3:2015
NVR	Maximum 30 µg/g.	IEST-RP-CC005.4
FTIR	Silicone free and non-detectable levels of amide and DOP.	IEST-RP-CC005.4
ESD	Tested for electrostatic properties.	EN 1149-1/2/3 & 5

ALLERGIES	
Bio-Compatibility	Demonstrated by skin irritation and sensitization tests in accordance with ISO 10993-10:2021.
Accelerators	Accelerator-free to minimize the risk of allergic contact dermatitis (also known as Type IV, delayed hypersensitivity or chemical allergy).
Chemical Allergens	Non-detectable levels using aqueous solution extraction (Phosphate buffered solution) and High Performance Liquid Chromatography (HPLC) assay method for quantitative analysis.
Latex Protein	Latex-free.